



**altro**

## Contact Tape

Designed for the installation of Altro flooring on vertical surfaces (wall areas) and is intended to bond the coved portion of the flooring to walls.

### Preparation

The wall surface must be solid and permanently dry.

Both joining surfaces (back of the flooring and the wall) must be free of dust, oil, moisture, separating agents, cleaning agents, residues, silicone etc, as well as other impurities that repel adhesives.

Wallpaper and all other coverings must be firmly glued.

Some plasters, paints, varnishes and wallpaper contain adhesive repellent additives. Therefore a bond test must be performed.

A bond test consists of cleaning the wall, applying tape, cleaning the back of flooring, bond/stick the surfaces together and afterwards, trying to peel off the tape.

The environment and material temperature should be at least 68°F (flooring and Contact Tape) and not within 5° of the dew point (condensation must not be forming on any surfaces).

### Processing / handling

Apply Contact Tape to cover a minimum width of 80% of the flooring height. Apply Contact Tape to the wall (preferred) or on the back side of the flooring and press on firmly.

Before removing the silicone release paper, bend and make release cuts in the flooring where needed on the inside and outside corners to avoid tension. Ensure that the flooring is tight and solid against the cove former and subfloor.

Remove silicone release paper from Contact Tape and apply the Altro flooring to the wall without tension. Roll the flooring firmly into place with a steel seam roller. The Contact Tape adhesive bond gets stronger through rolling and also ensures the material is firmly bonded in place. The adhesive will get stronger over time.

To achieve a permanent bond, work in accordance to these installation instructions.



### Specifications

Adhesive carrier	Polyester-thread
Adhesive type	Acrylate-dispersion, Solvent-free
Carrier thickness	0.005 mm
Adhesive thickness	Approx. 250 g/m <sup>2</sup>
Thickness with liner	0.335 mm
Thickness of liner	0.080 mm
Peel adhesion	30 N / 25 mm (AFERA 5001)
Temperature resistance (short term)	-22°F / 248°F
Aging resistance	Very good
Plasticizer migration resistance	Very good
Resistance to water condensation	Good
Adhesive color	Transparent
Core diameter	86 mm / 76 mm
Shelf life	1 year (original packed rolls only)
Roll width	1", 4" and 6"
Roll length	50m / 164ft